

Parts Sample Evaluation Sheet

Model No.		Material ABS HMG47 White		Room Temperature 21℃	
Part No. Housing Right		Shots 1	Date:21-09-2009		Cavity 1+1
A Processor	Tooling:WILSIN	Mold:2K8121		Measuring Points	
Lot	Lots			Unit: inch	

Measuring Point	Spec.	Tolerance		Gauge	Actual Data				Judgement		Note
		+	-		Cavity 1	Cavity 2	Cavity 3		OK	NG	
1	3.842	0.005	0.005	F	3.8403	3.8413			O K	---	
2	3.496	0.005	0.005	F	3.4936	3.5025			---	NG	+0.0015 ^l
3	3.301	0.005	0.005	F	3.2967	3.2962			O K	---	
4	1.836	0.005	0.005	F	1.8367	1.8365			O K	---	
5	0.075	0.005	0.005	F	0.0728	0.0726			O K	---	
6	0.214	0.005	0.005	F	0.2055	0.2054			---	NG	-0.004
7	0.194	0.005	0.005	F	0.1966	0.1968			O K	---	
8	2.240	0.005	0.005	F	2.2435	2.2436			O K	---	
9	0.006	0.005	0.005	F	0.0042	0.0042			O K	---	
10	0.655	0.005	0.005	F	0.6573	0.6575			O K	---	
11	1.787	0.005	0.005	F	1.7865	1.7867			O K	---	
12	1.903	0.005	0.005	F	1.9020	1.9025			O K	---	
13	2.570	0.005	0.005	F	2.5716	2.5714			O K	---	
14	1.382	0.005	0.005	F	1.3845	1.3843			O K	---	
15	0.620	0.005	0.005	F	0.6155	0.6153			O K	---	
16	2.018	0.005	0.005	F	2.0130	2.0135			O K	---	
17	3.416	0.005	0.005	F	3.4142	3.4146			O K	---	
18	4.815	0.005	0.005	F	4.8154	4.8157			O K	---	
19	0.248	0.005	0.005	F	0.2511	0.2519			O K	---	
20	0.490	0.005	0.005	F	0.4899	0.4891			O K	---	
21	1.107	0.005	0.005	F	1.1114	1.1117			O K	---	
22	1.520	0.005	0.005	F	1.5235	1.5235			O K	---	
23	2.570	0.005	0.005	F	2.5650	2.5650			O K	---	
24	2.580	0.005	0.005	F	2.5880	2.5880			---	NG	+0.0030 ^l
25	2.627	0.005	0.005	F	2.6221	2.6222			O K	---	
26	2.652	0.005	0.005	F	2.6515	2.6513			O K	---	

NOTE:

Dimension Result : OK NO

Visual : flash scratch shrinkage distortion short shot other

Visual Confirm : OK NO

Inspector: 方林林 Approval: Customer Approval:

Gauge H:Height-Gauge M:Micrometer MS:Microscope V:Vernier P:Pin-Gauge G:Gap-Gauge D:Depth-Vernier
 C:Corner-Gauge PJ:Projector T:Tracer F:CMM

WILSIN MOLD INDUSTRIAL (HK) CO.,LTD